

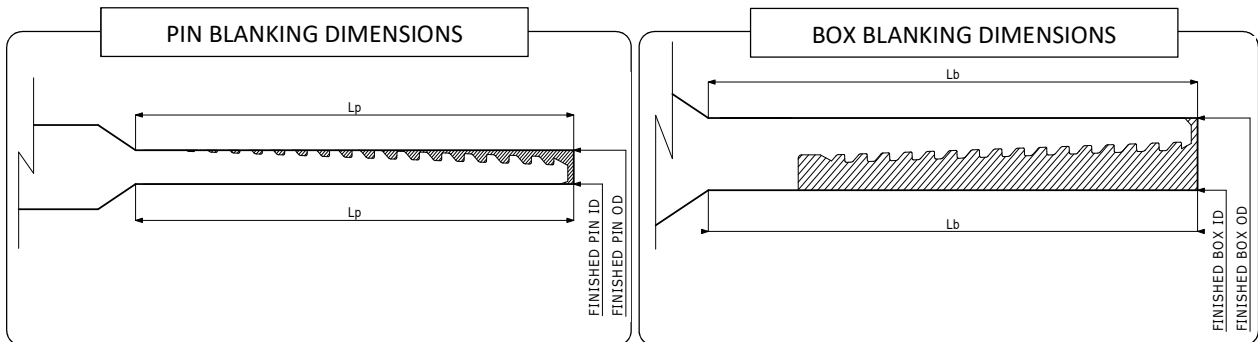
## SUPERMAX-WS BLANKING DIMENSIONS

**TABLE 1. SMA-X-WS BLANKING DIMENSIONS**

UNIT: inch

PIPE OD	WEIGHT	NOMINAL WALL THICKNESS	PIN BLANKING DIMENSIONS			BOX BLANKING DIMENSIONS (REGULAR)			BOX BLANKING DIMENSIONS (SPECIAL CLEARANCE)				
			FINISHED PIN OD	FINISHED PIN ID	$L_p$	FINISHED BOX OD	FINISHED BOX ID	$L_b$	FINISHED BOX OD	FINISHED BOX ID	$L_b$		
			API TOLERANCE	+ 0.010 - N/A	+ N/A - 0.000	+/- 1.0%	+ 0.008 - 0.008	+ N/A - 0.000	+ 0.015 - 0.015	+ 0.008 - 0.008	+ N/A - 0.000		
2-3/8"	5.30	0.218	2.375	NOMINAL ID	5.000	2.875	1.983	5.000	2.795	1.983	5.000		
	6.00	0.254					1.918		2.795	1.918			
2-7/8"	7.90	0.276	2.875			2.378	3.289		2.378				
	8.70	0.308				3.500	2.321		3.375	2.321			
	9.50	0.340					2.263		3.375	2.263			
3-1/2"	10.30	0.289	3.500			4.250	2.980		4.000	2.980			
	13.00	0.375					2.825		4.125	2.825			
	15.10	0.449					2.692		4.150	2.692			
	12.75	0.271					4.012		N/A	N/A		N/A	
4-1/2"	13.50	0.290	4.500			5.000	5.000		3.978	N/A		N/A	N/A
	15.50	0.337							3.893				

**==DEFINITION of BLANKING DIMENSIONS==**



- a) LENGTH OF  $L_p$  AND  $L_b$  DOES NOT INCLUDE RE-CUT LENGTH.
- b) NOMINAL ID = NOMINAL OD - 2 x NOMINAL WALL THICKNESS
- c) WHEN BOX OD IS TURNED, AIMING OD TOLERANCE IS +/- 0.015".