

### 1. SMAX PIN and BOX Blanking dimensions

Document No. : Smax Blanking dims (rev.1)

Date: Feb, 02,2016

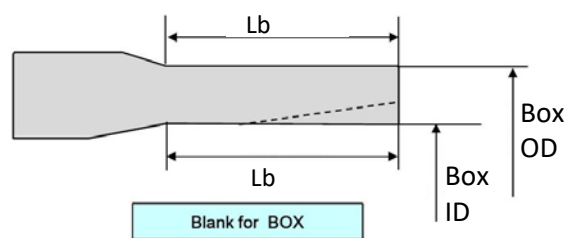
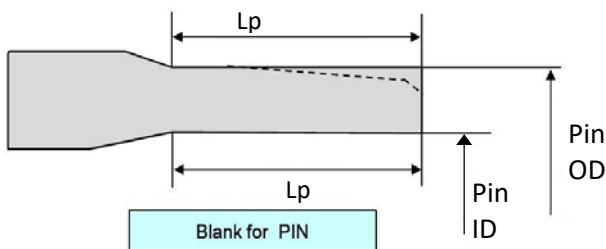
unit : inch

Pipe OD	Weight	PIN Blanking			BOX Blanking		
		Pin OD	Pin ID	Lp *1	Box OD	Box ID	Lb *1
		API tolerance	+0.010 , -N/A	+N/A , - 0	± 1%	+ 0 , - N/A	+N/A , - 0
2-3/8"	-	2.375	Nominal ID *2	4.500	2.875	2.020	5.000
2-7/8"	-	2.875			3.500	2.515	
3-1/2"	-	3.500			4.250	3.123	
4"	-	4.000			4.750	3.618	
4-1/2"	others	4.500			5.000	4.101	
	13.5 & 15.1		5.250				

### 2. SMAX2 PIN and BOX Blanking dimensions

unit : inch

Pipe OD	Weight	PIN Blanking			Blanking		
		Pin OD	Pin ID	Lp *1	Box OD	Box ID	Lb *1
		API tolerance	+0.010 , -N/A	+N/A , - 0	± 1%	+ 0 , - N/A	+N/A , - 0
5	-	5.000	Nominal ID *2	5.500	5.563	4.529	6.000
5 1/2	-	5.500			6.050	5.027	
6 5/8	-	6.625			7.390	6.133	
7	-	7.000			7.875	6.507	
7 5/8	-	7.625			6.000	8.500	
8 5/8	-	8.625	9.625	8.101			
9 5/8	-	9.625	10.625	9.093			
10 3/4	-	10.750	11.750	10.209			
13 3/8	-	13.375	14.375	12.828			



Note )

\*1 ; Length of Lp and Lb do not include re-cut length.

\*2 ; Nominal ID=Nominal OD - 2 x Nominal WT.

\*3 ; If Box OD is turned, aiming OD tolerance is +/- 0.020"