

Table 6a

Dimensions Imperial Unit
FLUSHMAX-II and III

	Pipe Body					Connection				
	Outside Diameter	Nominal Weight	Wall Thickness	Inside Diameter	Drift diameter	Thread per inch	Make up loss	BOX OD	Pin ID	Joint Efficiency
	in	lbs/ft	in	in	in		in	in	in	%
FLUSHMAX-II	4 1/4	10.90	0.256	3.738	3.613	8	2.330	4.250	3.738	60.0
	4 1/2	10.50	0.224	4.052	3.927	8	2.352	4.500	4.052	60.0
		11.60	0.250	4.000	3.875	8	2.352		4.000	60.0
		12.60	0.271	3.958	3.833	8	2.352		3.958	60.0
		13.50	0.290	3.920	3.795	8	2.352		3.920	60.0
		15.10	0.337	3.826	3.701	8	2.430		3.826	60.0
	5	13.00	0.252	4.496	4.371	8	2.000	5.000	4.496	60.0
		15.00	0.296	4.408	4.283	8	2.400		4.408	60.0
		18.00	0.362	4.276	4.151	8	2.400		4.276	60.0
		21.40	0.437	4.126	4.001	8	2.600		4.126	60.0
		23.20	0.478	4.044	3.919	8	2.600		4.044	60.0
	5 1/2	14.00	0.244	5.012	4.887	8	2.112	5.500	5.012	60.0
		15.50	0.275	4.950	4.825	8	2.450		4.950	60.0
		17.00	0.304	4.892	4.767	8	2.450		4.892	60.0
		20.00	0.361	4.778	4.653	8	2.450		4.778	60.0
		23.00	0.415	4.670	4.545	8	2.450		4.670	60.0
	6 5/8	17.00	0.250	6.125	6.000	8	2.450	6.625	6.125	60.0
		20.00	0.288	6.049	5.924	8	2.450		6.049	60.0
		24.00	0.352	5.921	5.796	8	2.450		5.921	60.0
	7	23.00	0.317	6.366	6.241	8	2.500	7.000	6.366	60.0
26.00		0.362	6.276	6.151	8	2.500	6.276		60.0	
29.00		0.408	6.184	6.059	8	3.000	6.184		60.0	
32.00		0.453	6.094	5.969	8	3.000	6.094		60.0	
41.00		0.590	5.820	5.695	8	3.000	5.820		60.0	
FLUSHMAX-III	7 5/8	26.20	0.328	6.969	6.844	5	2.934	7.625	6.969	60.0
		29.70	0.375	6.875	6.750	5	3.040		6.875	60.0
		33.70	0.430	6.765	6.640	5	3.160		6.765	60.0
		35.80	0.465	6.695	6.570	5	3.240		6.695	60.0
		39.00	0.500	6.625	6.500	5	3.320		6.625	60.0
	8	30.50	0.375	7.250	7.125	5	3.039	8.000	7.250	60.0
		33.80	0.417	7.166	7.041	5	3.133		7.166	60.0
	8 5/8	32.00	0.352	7.921	7.796	5	2.990	8.625	7.921	60.0
		36.00	0.400	7.825	7.700	5	3.090		7.825	60.0
	9 5/8	36.00	0.352	8.921	8.765	5	2.990	9.625	8.921	60.0
		40.00	0.395	8.835	8.679	5	3.080		8.835	60.0
		43.50	0.435	8.755	8.599	5	3.170		8.755	60.0
		47.00	0.472	8.681	8.525	5	3.256		8.681	60.0
		53.50	0.545	8.535	8.379	5	3.420		8.535	60.0
	10 3/4	40.50	0.350	10.050	9.894	5	2.990	10.750	10.050	60.0
		45.50	0.400	9.950	9.794	5	3.090		9.950	60.0
		51.00	0.450	9.850	9.694	5	3.210		9.850	60.0
	11 3/4	47.00	0.375	11.000	10.844	5	3.040	11.750	11.000	60.0
		54.00	0.435	10.880	10.724	5	3.174		10.880	60.0
		60.00	0.489	10.772	10.616	5	3.294		10.772	60.0
65.00		0.534	10.682	10.526	5	3.395	10.682		60.0	
13 3/8	54.50	0.380	12.615	12.459	5	3.051	13.375	12.615	60.0	
	61.00	0.430	12.515	12.359	5	3.155		12.515	60.0	
	68.00	0.480	12.415	12.259	5	3.274		12.415	60.0	
	72.00	0.514	12.347	12.191	5	3.350		12.347	60.0	

* Note) FLUSHMAX-II and III are not interchangeable among same OD and different unit weight sizes.

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