

Rev. 4: Maximum production size expanded to 24"

MO-3TP and MO-3TP-TS BLANKING DIMENSIONS

**TABLE 1: ACCESSORY PIN BLANKING DIMENSIONS FOR MO-3TP and MO-3TP-TS
(UNIT: INCH)**

NOMINAL OD	NOMINAL WEIGHT	NOMINAL WALL	FINISHED PIN OD	FINISHED PIN ID	BLANKED LENGTH NO RECUT (Lp)	MIN RECUT LENGTH
TOLERANCE			±0.015	±0.010	MIN	MIN
16	65.00	0.375	16.000	15.250	4.625	1.438
	75.00	0.438	16.000	15.124	4.625	1.438
	84.00	0.495	16.000	15.010	5.125	1.438
	94.50	0.562	16.000	14.876	5.125	1.438
	109.00	0.656	16.000	14.688	5.125	1.438
18 5/8	87.50	0.435	18.625	17.755	5.125	1.438
	94.50	0.468	18.625	17.689	5.125	1.438
	112.00	0.579	18.625	17.467	5.125	1.438
	126.00	0.636	18.625	17.353	5.125	1.438
20	94.00	0.438	20.000	19.124	5.125	1.438
	106.50	0.500	20.000	19.000	5.125	1.438
	133.00	0.635	20.000	18.730	5.125	1.438
22	146.50	0.625	22.000	20.750	5.125	1.438
	173.00	0.762	22.000	20.476	5.125	1.438
	180.00	0.781	22.000	20.438	5.125	1.438
	226.00	1.000	22.000	20.000	5.125	1.438
24	125.70	0.500	24.000	23.000	5.125	1.438
	159.20	0.625	24.000	22.750	5.125	1.438

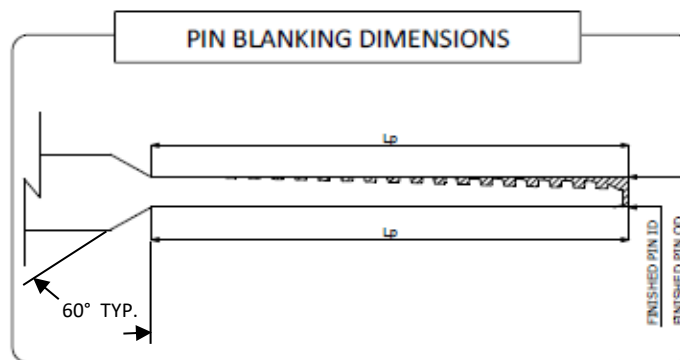


TABLE 2: ACCESSORY BOX BLANKING DIMENSIONS FOR MO-3TP and MO-3TP-TS
(UNIT: INCH)

NOMINAL OD	NOMINAL WEIGHT (lb/ft)	NOMINAL WALL	FINISHED BOX OD	FINISHED BOX ID	BLANKED LENGTH NO RECUT (Lb)	MIN RECUT LENGTH
			REGULAR OD (W)			
TOLERANCE			±0.015	±0.008	MIN	MIN
16	65.00	0.375	17.000	15.269	5.250	2.125
	75.00	0.438	17.000	15.146	5.250	2.125
	84.00	0.495	17.000	15.035	5.750	2.188
	94.50	0.562	17.000	14.988	5.750	2.188
	109.00	0.656	17.000	14.819	5.750	2.188
18 5/8	87.50	0.435	20.000	17.777	5.750	2.188
	94.50	0.468	20.000	17.712	5.750	2.188
	112.00	0.579	20.000	17.583	5.750	2.188
	126.00	0.636	20.000	17.480	5.750	2.188
20	94.00	0.438	21.000	19.212	5.750	2.188
	106.50	0.500	21.000	19.100	5.750	2.188
	133.00	0.635	21.000	18.857	5.750	2.188
22	146.50	0.625	23.000	20.875	5.750	2.188
	173.00	0.762	23.000	20.628	5.750	2.188
	180.00	0.781	23.000	20.594	5.750	2.188
	226.00	1.000	23.000	20.200	5.750	2.188
24	125.70	0.500	25.000	23.100	5.750	2.188
	159.20	0.625	25.000	22.875	5.750	2.188

