Metal One

Document No. FLUSHMAX BLANKING DIMENSIONS
Revision 4
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1, FLUSHMAX PIN and BOX Blanking dimensions unit : inch

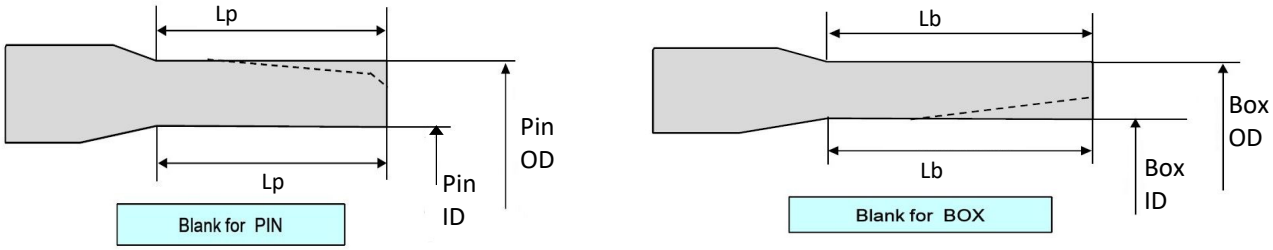
Pipe Nominal OD	PIN Blanking			BOX Blanking		
	Pin OD	Pin ID	Lp *1	Box OD	Box ID	Lb *1
	API torerance	+0.010 , -0	+N/A , - 0	API torerance	+0.010, -0	+N/A , - 0
2 3/8	2.375	Nominal ID (*2)	2.500	2.375	Nominal ID (*2)	2.500
2 7/8	2.875			2.875		
3 1/2	3.500			3.500		
4	4.000			4.000		

2, FLUSHMAX II PIN and BOX Blanking dimensions unit : inch

Pipe Nominal OD	PIN Blanking			BOX Blanking		
	Pin OD	Pin ID	Lp *1	Box OD	Box ID	Lb *1
	API torerance	+0.010 , -0	+N/A , - 0	API torerance	+0.010, -0	+N/A , - 0
4 1/4	4.250	Nominal ID (*2)	3.500	4.250	Nominal ID (*2)	3.500
4 1/2	4.500			4.500		
4 5/7	4.724			4.724		
5	5.000			5.000		
5 1/2	5.500			5.500		
6 5/8	6.625			6.625		
7	7.000		4.000	7.000		4.000

3, FLUSHMAX III PIN and BOX Blanking dimensions unit : inch

Pipe Nominal OD	PIN Blanking			BOX Blanking		
	Pin OD	Pin ID	Lp *1	Box OD	Box ID	Lb *1
	API torerance	+0.010 , -0	+N/A , - 0	API torerance	+0.010, -0	+N/A , - 0
7 5/8	7.625	Nominal ID (*2)	4.500	7.625	Nominal ID (*2)	4.500
8	8.000			8.000		
8 5/8	8.625			8.625		
9 5/8	9.625			9.625		
10 3/4	10.750			10.750		
11 3/4	11.750			11.750		
13 3/8	13.375			13.375		



Note)
*1 ; Length of Lp and Lb do not include re-cut length.
*2 ; Nominal ID=Nominal OD - 2 x Nominal WT.
*3 ; If Box OD is turned, aiming OD torerance is +/- 0.020"